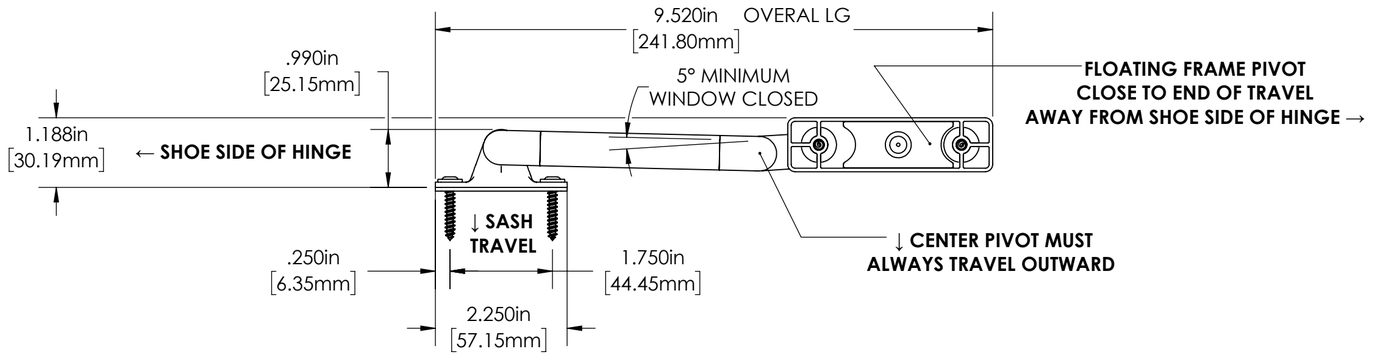
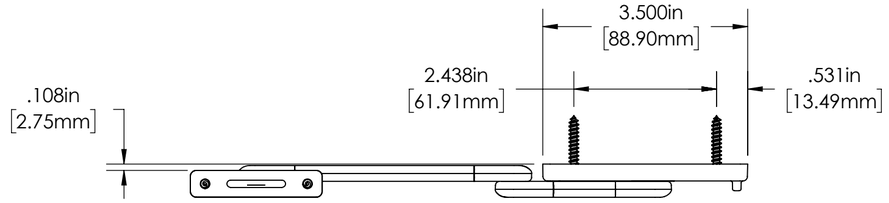
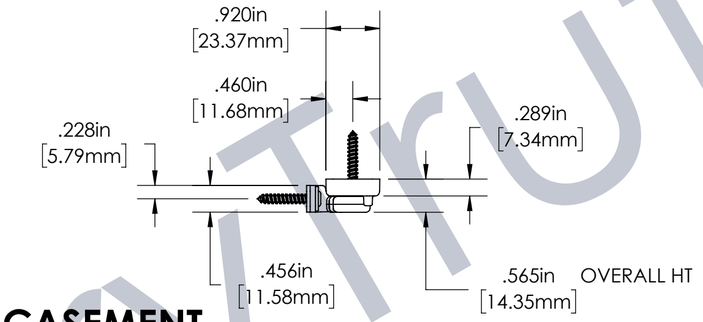
Notes:

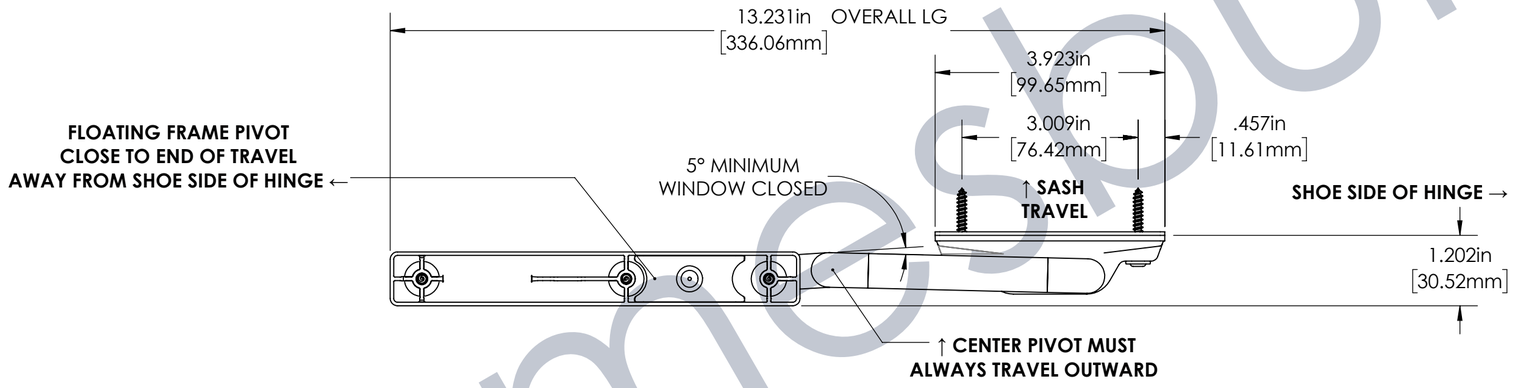
- Sash pivots should always be positioned near the hinge side of the sash.
- Frame housings should be mounted towards the middle of the window.
- The center/intermediate pivot joint must always rotate toward the exterior of the window as the sash is opened. Sash pivot & frame housing positions are important factors for proper operation of the device.
- Stop pins in the frame housings must be oriented towards the interior. Their purpose is to help prevent inward rotation of the center/intermediate pivot.
- It is recommended that PowerLink versions with large sash pivots and large frame housings be used, if possible, to improve installation & serviceability.
- Application reviews using 3D CAD models should be done to ensure proper operation of PowerLink with window manufacturer's hardware (i.e., hinge design).
- **Electrical power must be disconnected before installation, removal or servicing of all PowerLink devices.**
- Care against abusive and/or heavy loads to the PowerLink device should be made during installation, operation and service.
- No external devices and/or loads should be hung from any PowerLink components at any time.

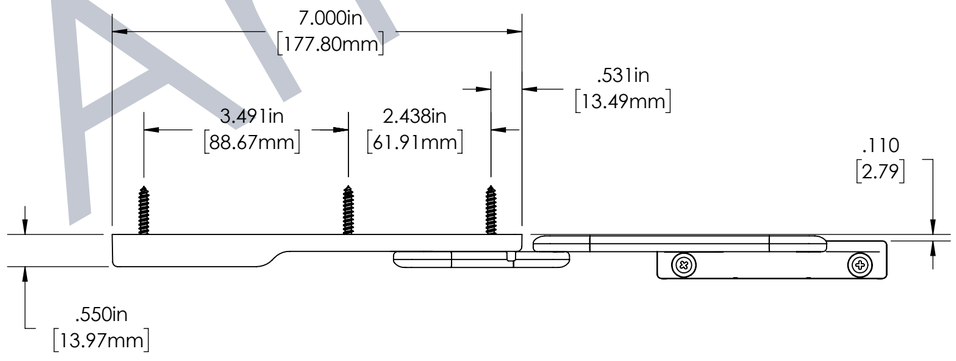


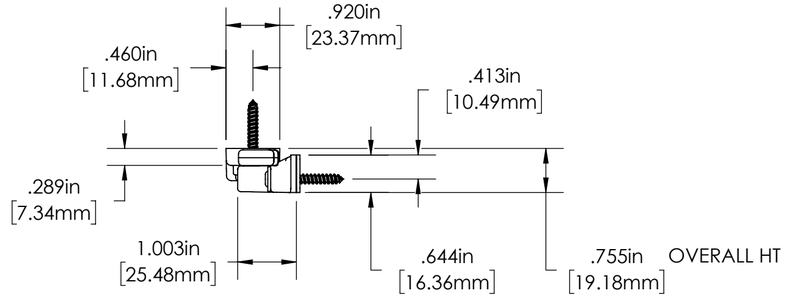




2028495/PL030 - POWERLINK ASSEMBLY, STD CASEMENT







2028496/PL031 - POWERLINK ASSEMBLY, LARGE SIDE WIRE ENTRY LH

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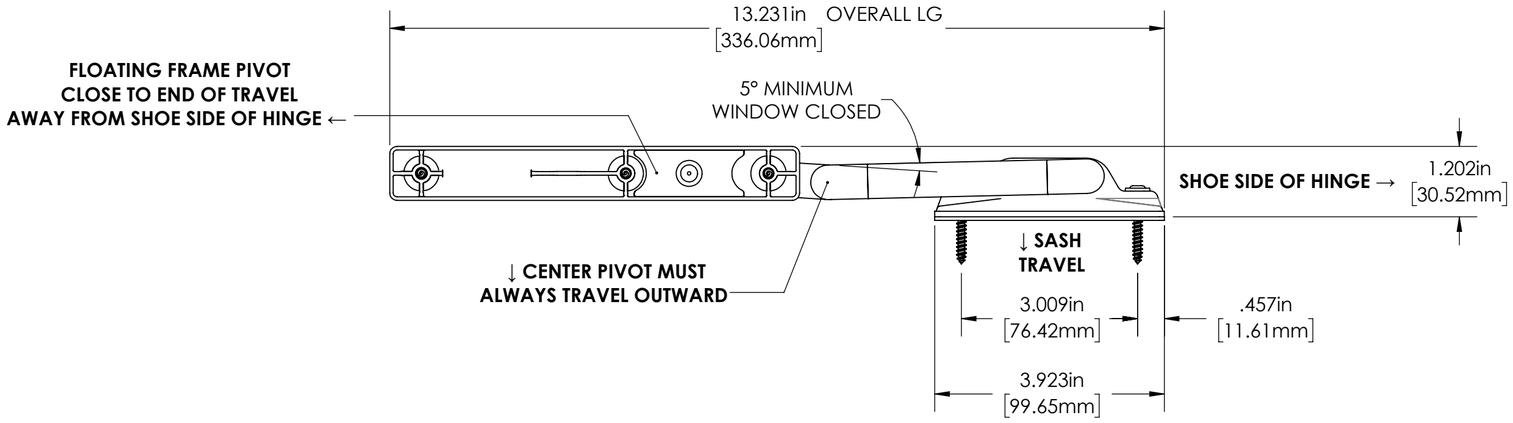
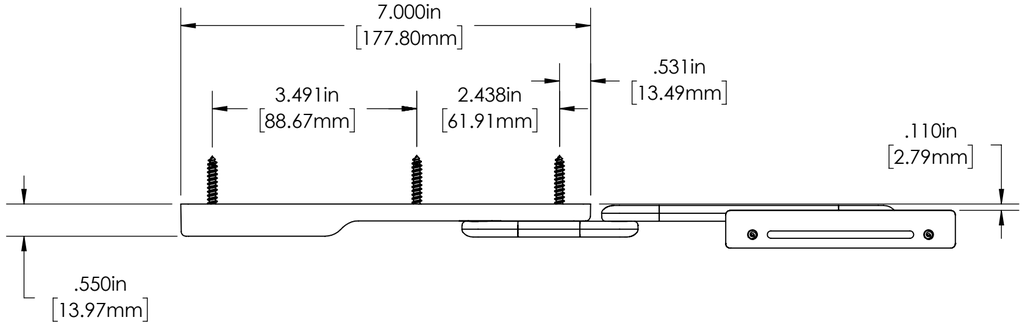
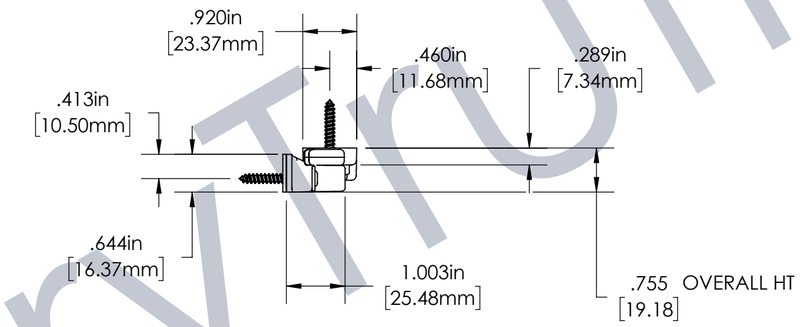
UNITS: INCH
THIRD ANGLE PROJECTION

DRAWING TITLE: PowerLink Assembly Space Constraint Customer Print
SCALE: 1:2
SHEET 1 OF 4
DRAWING #: SPACE CONSTRAINT DWG



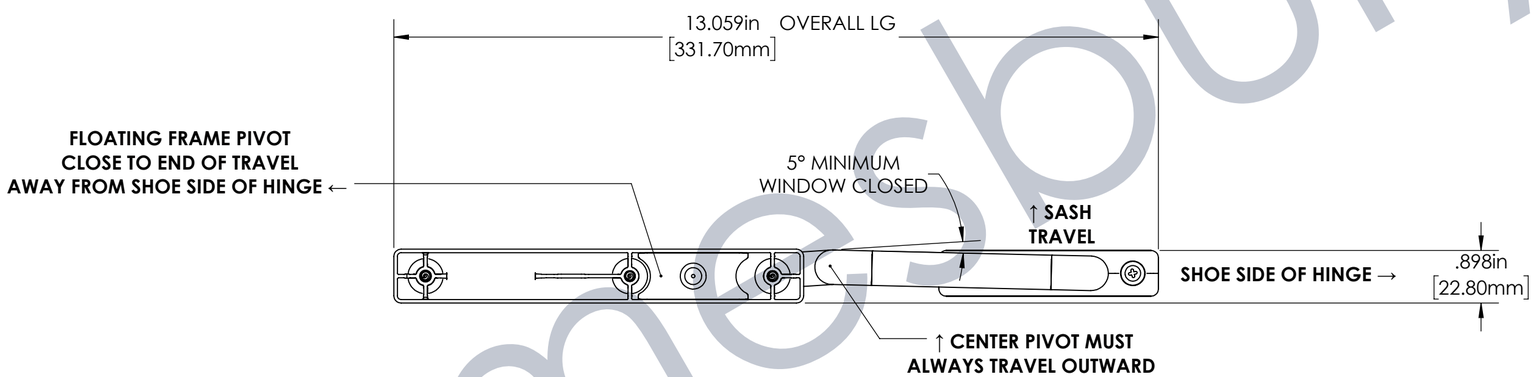


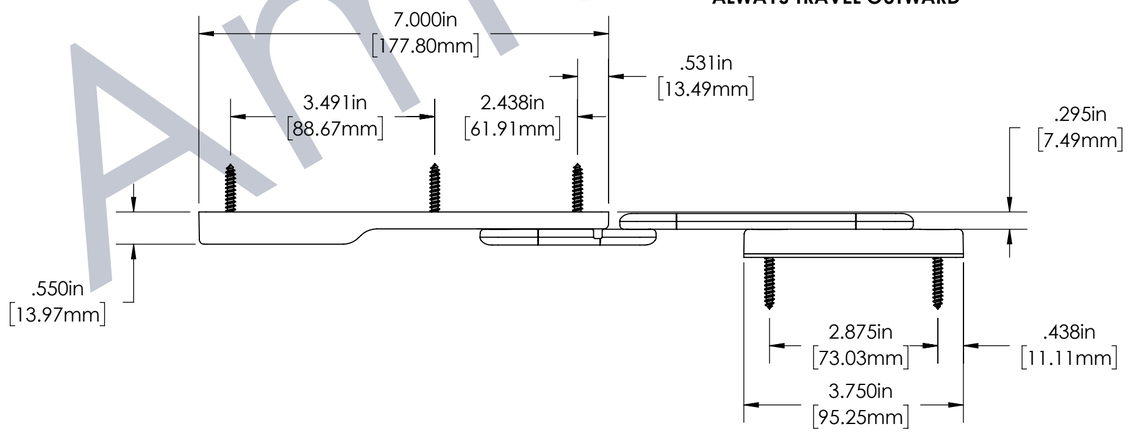


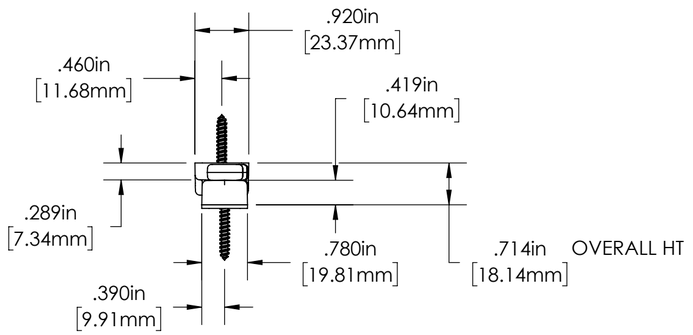
Notes:

- Sash pivots should always be positioned near the hinge side of the sash.
- Frame housings should be mounted towards the middle of the window.
- The center/intermediate pivot joint must always rotate toward the exterior of the window as the sash is opened. Sash pivot & frame housing positions are important factors for proper operation of the device.
- Stop pins in the frame housings must be oriented towards the interior. Their purpose is to help prevent inward rotation of the center/intermediate pivot.
- It is recommended that PowerLink versions with large sash pivots and large frame housings be used, if possible, to improve installation & serviceability.
- Application reviews using 3D CAD models should be done to ensure proper operation of PowerLink with window manufacturer's hardware (i.e., hinge design).
- **Electrical power must be disconnected before installation, removal or servicing of all PowerLink devices.**
- Care against abusive and/or heavy loads to the PowerLink device should be made during installation, operation and service.
- No external devices and/or loads should be hung from any PowerLink components at any time.

2028497/PL032 - POWERLINK ASSEMBLY, LARGE SIDE WIRE ENTRY RH





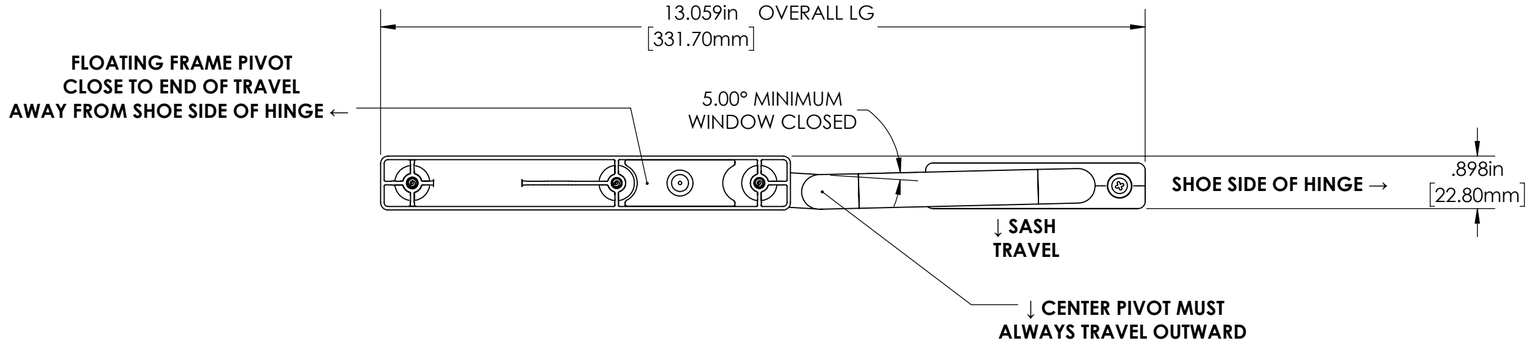


2028498/PL033 - POWERLINK ASSEMBLY, LARGE TOP WIRE ENTRY LH

CUSTOMER PAGE

INTERPRET PER: ASME Y14.5M-2009
UNITS: INCH
THIRD ANGLE PROJECTION

DRAWING TITLE: PowerLink Assembly Space Constraint Customer Print
SCALE: 1:2
SHEET 2 OF 4
DRAWING #: SPACE CONSTRAINT DWG



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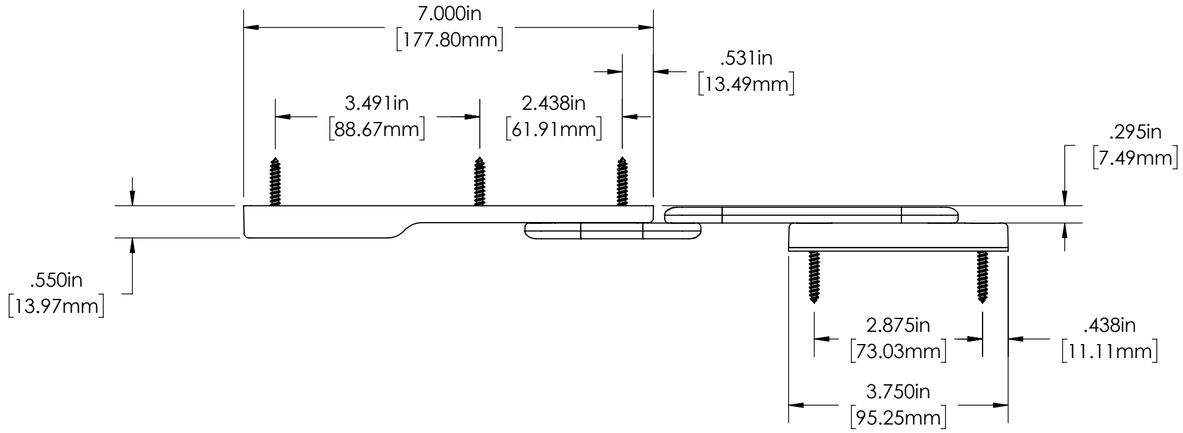
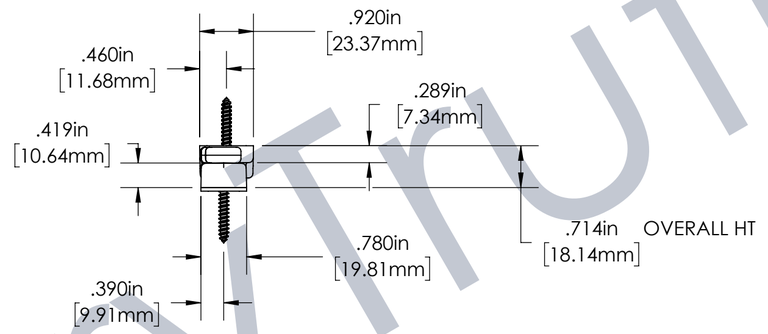
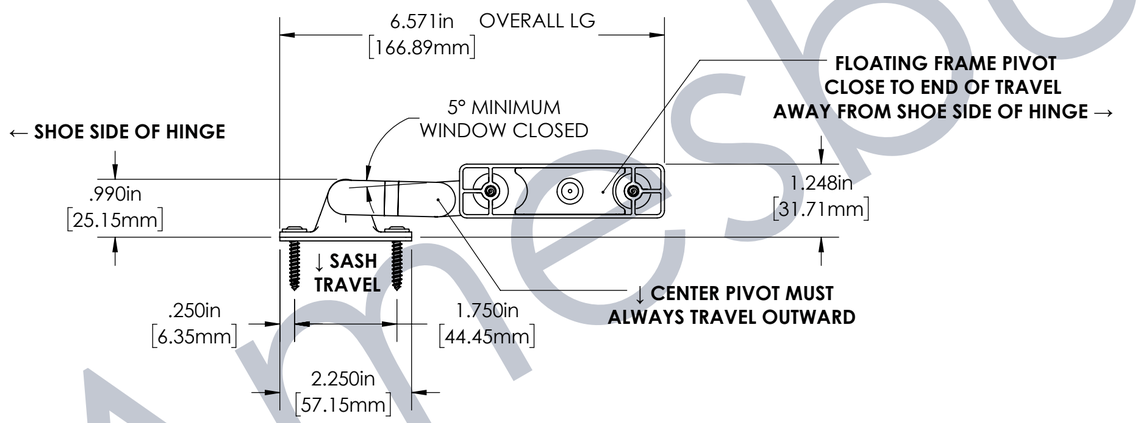
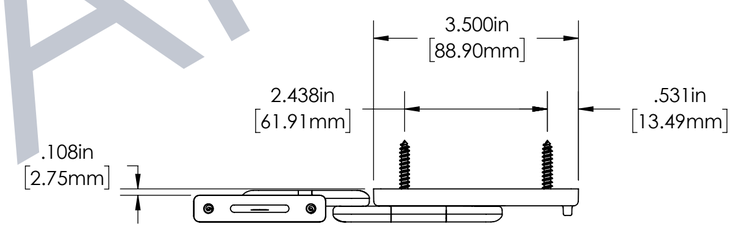
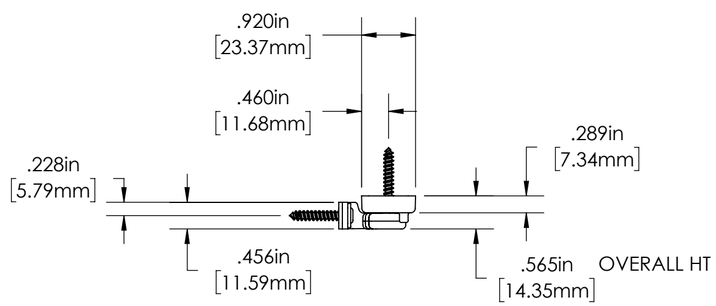




2028499/PL034 - POWERLINK ASSEMBLY, LARGE TOP WIRE ENTRY RH







2028500/PL035 - POWERLINK ASSEMBLY, STD AWNING

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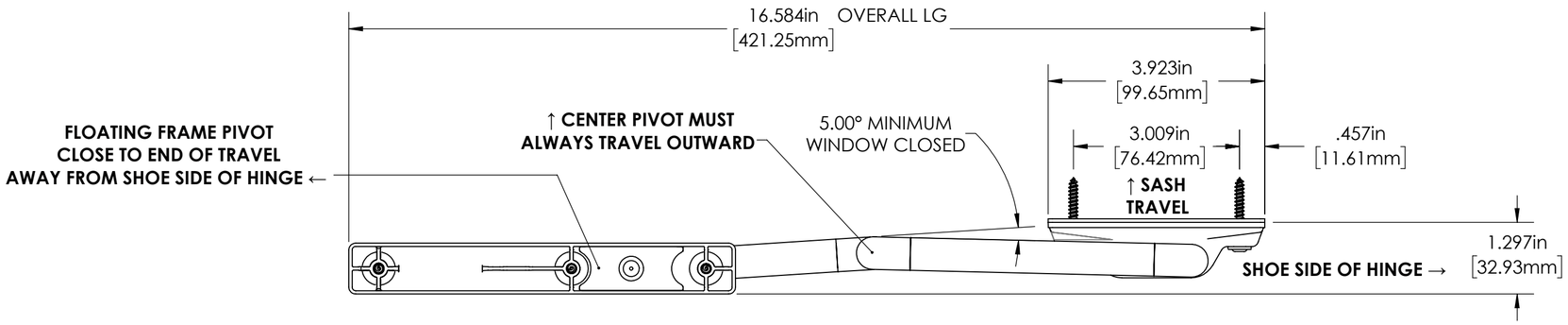
INTERPRET PER: ASME Y14.5M-2009
UNITS: INCH
THIRD ANGLE PROJECTION

DRAWING TITLE: PowerLink Assembly Space Constraint Customer Print
SCALE: 1:2
SHEET 3 OF 4
DRAWING #: SPACE CONSTRAINT DWG



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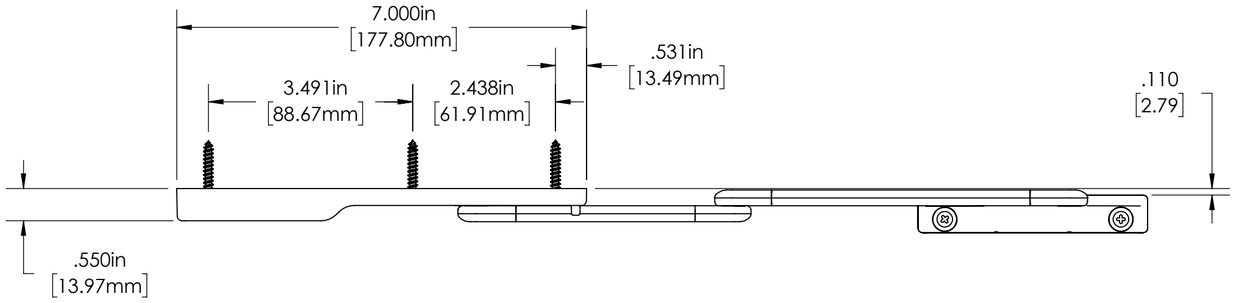
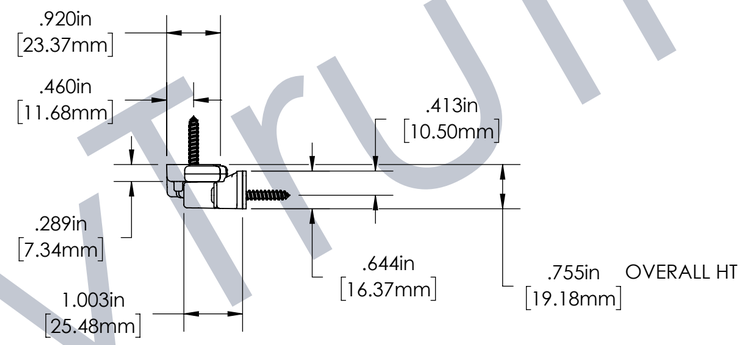
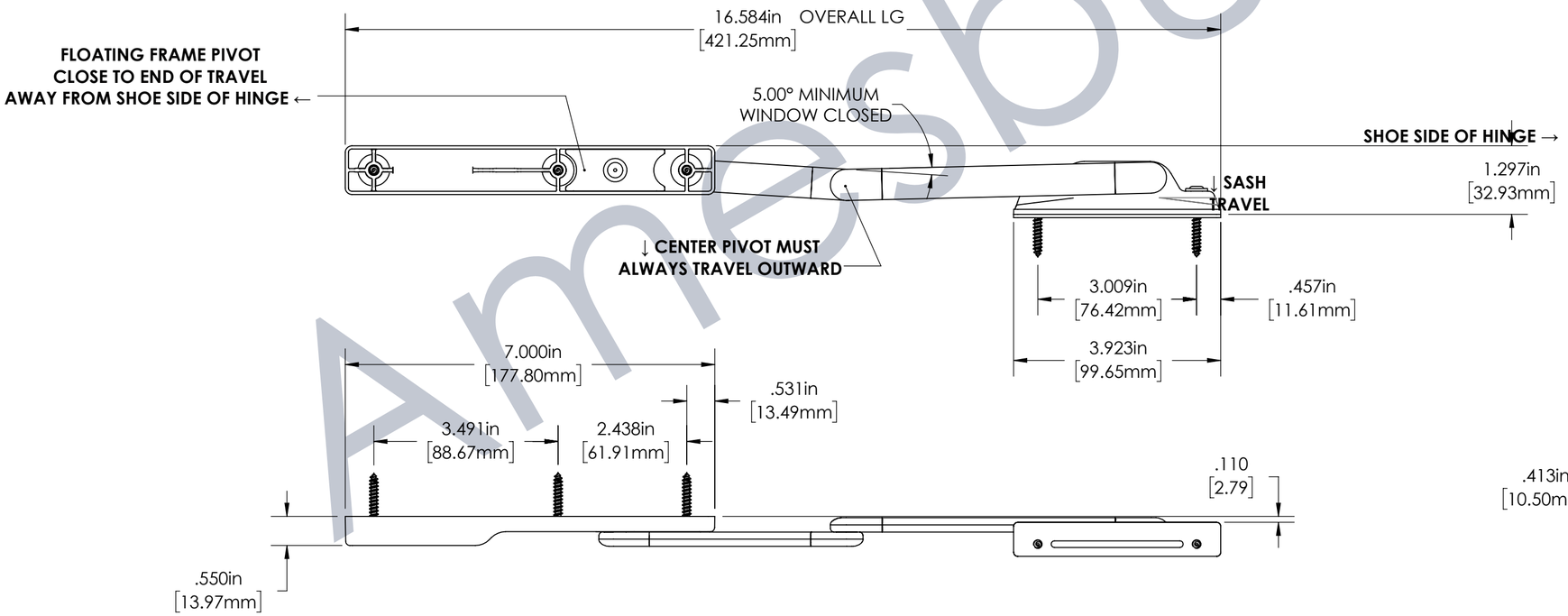
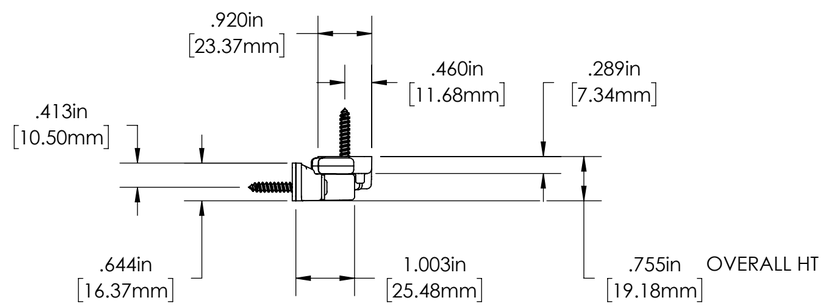




2028501/PL036 - POWERLINK ASSEMBLY, EXT LARGE SIDE WIRE ENTRY LH





2028502/PL037 - POWERLINK ASSEMBLY, EXT LARGE SIDE WIRE ENTRY RH

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DRAWING TITLE: PowerLink Assembly Space Constraint Customer Print
SCALE: 1:2
SHEET 4 OF 4
DRAWING #: SPACE CONSTRAINT DWG